

BRADMA DIEHARD IMPACT PRESS MODELS IP28PN & IP28H

Features :

- Easy-to-adjust impact force.
 - Automatic compensation for different workpiece thicknesses. (Note: Airline Pressure is only for compressing the spring - not for determining impact force.)
 - Highly versatile: Ideal for LIGHT ASSEMBLY WORK and for SHEET METAL WORK (Rivetting, Flaring, Piercing, Shearing, Bending... plus many more operations).
 - Output speed matches speed of manual loading.
 - Lowest rejections - even in precision jobs.
 - Far longer tool / die life !
 - Adaptable for automation with appropriate fixtures, tools and dies.
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- Tools with cylindrical shanks are clamped by a collet in tool-holder.
 - Arm can be set and clamped at any height on the column.
 - Fine-ground working table surface with T-slots for speedy fitting of work-holding fixtures.
 - All sliding parts are made of selected steel hardened and ground.

| | IP28PN | IP28H |
|-------------------|--------------|--------------|
| CAPACITY | 2.8 T | 2.8 T |
| DAYLIGHT | 273 mm | 273 mm |
| THROAT | 140 mm | 140 mm |
| TABLE SIZE | 160 x 160 mm | 160 x 160 mm |
| COLUMN | 60 mm dia | 60 mm dia |
| COLLET | 10 mm | 10 mm |
| AIR LINE PRESSURE | 5 kg / sq cm | --- |
| NETT WEIGHT | 60 kg | 55 kg |